



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7501**Job Sheet 208852****Part No:** 647.7501**Job Qty:** 2 pcs**Part Name:** Lower Cutter Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/2/20**Job Tracking No:****Due Date:** 5/4/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/2/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS 41	JUL 12 2020
							Packaging 1 - 23	9-29	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

**Container No:** S287320**Part:** 647.7501**Job No:** 208852**Serial No/Batch:** S287320**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/12/20

Plex 4/2/20 8:17 AM Dart.lajeunesse.marie

				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				Packaging 1 - 37					
				Small Fab - 1 - B4B					
				Small Fab - 2 - B4B					
				Small Fab - 3 - B4B					
				Small Fab - 4 - B4B					
120 Small Fab - 2 - B4B	2 pcs	5/4/20	0.00 1.82	Small Fab - 5 - B4B	DAS				
				Small Fab - 6 - B4B	41 JUL 13 2020				
				Small Fab - 7 - B4B	9-89				
				Small Fab - 8 - B4B					
				Small Fab - 9 - B4B					
				Small Fab - Various 1 - B4B					
				QC 5 - 10					
				QC 5 - 12					
				QC 5 - 17					
				QC 5 - 18					
130 QC 5	2 pcs	5/4/20	0.00 0.00	QC 5 - 19					
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30	DAS				
				QC 5 - 40	82				
				QC 5 - 61	9-89				
				QC 5 - 81	JUL 13 2020				
				QC 5 - 82					
				140 Packaging 3-1 - Stock - B4B 2 pcs	2 pcs	5/4/20	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
								Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B	DAS								
Packaging 3 - 7 - B4B	28								
Packaging 3 - 8 - B4B	9-89								
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 - B4B									
Packaging 3 - 24 - B4B									
								Plex 4/2/20 8:17 AM Dart.lajeunesse.marie	

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150	QC 21 - SA	2 pcs	5/4/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

JUL 15 2020

DAS
70
9-89

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5252739
647.7601	Lower Deflector Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5244525
647.7810	Bracket A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5264443
647.7811	Bracket B	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114688
647.7813	Center Plate, Lower	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5107260
647.7814	Fwd Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112691
647.7815	Fwd Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113568
647.7816	Aft Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113421
647.7817	Aft Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113838
MS21042L08	Nut	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5259890
MS21042L3	Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5267766
MS27039-08-19	Screw	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5235462
MS27039-08-24	Screw (MS27039-0824)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5250566
MS27039-1-19	Screw	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5235301
NAS1149F0332P	Washer (AN960-10L)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5247891
NAS1149FN832P	Washer (AN960-8)	52 Ea (26 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	4	39	0
	647.7601	2	8	0
	647.7810	2	8	0
	647.7811	2	10	0
	647.7813	2	20	0
	647.7814	2	25	0
	647.7815	2	19	0
	647.7816	2	19	0
	647.7817	2	18	0
	MS21042L08	26	1,106	0
	MS21042L3	6	2,658	0
	MS27039-08-19	14	863	0
	MS27039-08-24	12	195	0
	MS27039-1-19	6	571	0
	NAS1149F0332P	12	3,400	0
	NAS1149FN832P	52	2,944	0

Part Specifications

Specifications could not be found.

Plex 4/2/20 8:17 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					